# AMENDMENT TO THE CLAIMS

- 1. (Canceled).
- 2. (Currently amended) <u>A The belt of claim 1, for a material web producing machine, comprising:</u>

a plurality of long-chain strength supports composed of a metallic material and arranged to form interstices; and

a filler at least partially filling the interstices to make said belt fluid impermeable, wherein the belt supports a paper web in the web producing machine.

- 3. (Currently amended) The belt of claim + 2, wherein the long-chain strength supports comprise a metal having a high thermal conductivity.
- (Original) The belt of claim 3, wherein the metal is one of stainless steel and bronze.
- 5. (Currently amended) The belt of claim + 2, wherein the long-chain strength supports comprise filaments.
  - 6. (Original) The belt of claim 5, wherein the filaments comprise a metal.
- 7. (Currently amended) The belt of claim + 2, wherein the long-chain strength supports comprise a substantially circular cross-section.
- 8. (Currently amended) The belt of claim + 2, wherein the long-chain strength supports comprise a substantially rectangular cross-section.

- 9. (Currently amended) The belt of claim † 2, wherein the long-chain strength supports comprise a substantially square cross-section.
- 10. (Currently amended) The belt of claim † 2, wherein the long-chain strength supports comprise a substantially oval cross-section.
- 11. (Currently amended) The belt of claim † 2, wherein the long-chain strength supports comprise a polygonal cross-section.
- 12. (Currently amended) The belt of claim † 2, wherein the long-chain strength supports comprise a variable cross-sectional shape along their lengths.
- 13. (Currently amended) The belt of claim  $\pm 2$ , wherein the filler comprises a plastic.
  - 14. (Canceled).
  - 15. (Currently amended) The belt of claim † 2, wherein the fluid is a liquid.
- 16. (Previously amended) A belt for a material web producing machine, comprising:
  - a plurality of long-chain strength supports arranged to form interstices;
  - a filler at least partially filling the interstices; and

beadlike protuberances located at peripheral regions of the belt.

17. (Original) The belt of claim 16, wherein the beadlike protuberances comprise woven long-chain strength supports.

- 18. (Original) The belt of claim 16, wherein the beadlike protuberances comprise the woven long-chain strength supports, at least one additional material mixture, and the filler.
- 19. (Previously amended) A belt for a material web producing machine, comprising:
- a plurality of long-chain strength supports composed of a metallic material and arranged to form interstices; and
- a filler at least partially filling the interstices to make said belt fluid impermeable,
  wherein the belt comprises a surface which substantially comprises the long-chain
  strength supports.
  - 20. (Original) The belt of claim 19, wherein the belt is impermeable to a fluid.
- 21. (Previously amended) A belt for a material web producing machine, comprising:
- a plurality of long-chain strength supports composed of a metallic material and arranged to form interstices; and
- a filler at least partially filling the interstices to make said belt fluid impermeable,
  wherein the belt comprises a smooth surface which substantially comprises the longchain strength supports covering the filler.
  - 22. (Currently amended) The A belt of claim 2, for a material web producing

machine, comprising:

a plurality of long-chain strength supports composed of a metallic material and arranged to form interstices; and

a filler at least partially filling the interstices to make said belt fluid impermeable, wherein the belt comprises a screen.

- 23. (Original) The belt of claim 22, wherein the screen is flexible and formed of woven long-chain strength supports.
- 24. (Currently amended) The A belt of claim 2, for a material web producing machine, comprising:

a plurality of long-chain strength supports composed of a metallic material and arranged to form interstices; and

a filler at least partially filling the interstices to make said belt fluid impermeable; wherein the belt comprises an interwoven sheet of the long-chain strength supports.

A process for producing a belt, comprising:

forming a sheet from a plurality of long-chain strength supports composed of a metallic material, the sheet comprising a plurality of interstices disposed between the long-chain strength supports: and

(Currently amended)

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filling at least a portion of the interstices with a filler, whereby the sheet is made fluid impermeable to form a sealing belt for a dryer device in a paper machine; and

at least one surface of the sealing belt is formed to expose at least a portion of the metallic material.

- 26. (Original) The process of claim 25, wherein the filler comprises a plastic.
- (Original) The process of claim 25, wherein the long-chain strength supports comprise a metal.
  - 28. (Original) The process of claim 25, wherein the filling further comprises: dipping the sheet into a liquid filler.
  - 29. (Original) The process of claim 25, wherein the filling further comprises: spraying the sheet with a liquid filler.
  - (Original) The process of claim 25, further comprising:
     smoothing at least one surface of the sheet after filling the sheet.
  - 31. (Original) The process of claim 30, wherein the filler comprises a liquid.
  - 32. (Original) The process of claim 30, wherein the smoothing comprises: treating the at least one surface to remove a portion of the filler.
- 33. (Original) The process of claim 32, wherein the treating comprises grinding the at least one surface.
  - 34. (Original) The process of claim 25, further comprising: scraping at least one surface of the sheet after filling the sheet.
  - 35. (Original) The process of claim 34, wherein the scraping comprises

removing a portion of the filler from the at least one surface.

- 36. (Original) The process of claim 25, wherein the forming further comprises: weaving the long-chain strength supports.
- 37. (Previously amended) A process for producing a belt, comprising:

forming a sheet from a plurality of long-chain strength supports composed of a metallic material, the sheet comprising a plurality of interstices disposed between the long-chain strength supports, the forming comprising weaving the long-chain strength supports; and

filling at least a portion of the interstices with a filler, whereby the sheet is made fluid impermeable,

wherein the weaving density is adjustable based upon a desired surface requirement.

- 38. (Canceled).
- 39. (Previously amended) A sealing belt for a dryer in a machine for producing a material web, comprising:
  - a flexible woven metal screen:

the woven metal screen comprising metal filaments running in a longitudinal direction, the metal filaments crossing one another so as to form interstices; and

- a filler which at least partially fills the interstices to form a fluid impermeable screen.
- 40. (Original) The belt of claim 39, further comprising at least two filaments

disposed within the interstices and running substantially perpendicular to the longitudinal direction.

- 41. (Original) The belt of claim 40, wherein the metal comprises stainless steel.
- 42. (Original) A process for producing a belt, comprising:

forming a sheet from a plurality of metal filaments running in a longitudinal direction, the sheet comprising a plurality of interstices disposed between filaments;

disposing metal filaments perpendicular to the longitudinal direction and within the interstices;

filling at least a portion of the interstices with a plastic filler;

scraping a portion of the filler from at least one surface of the sheet to expose the metal filaments.

43. (Previously amended) A process for producing a belt, comprising:

forming a sheet from a plurality of metal filaments running in a longitudinal direction, the sheet comprising a plurality of interstices disposed between filaments;

disposing metal filaments perpendicular to the longitudinal direction and within the interstices;

filling at least a portion of the interstices with a plastic filler;

scraping a portion of the filler from at least one surface of the sheet to expose the metal filaments;

curing the filler; and

grinding the at least one surface.

- 44. (Previously added) The belt of claim 39, wherein, on at least one surface of said belt, at least a portion of said metal filaments are exposed.
- 45. (New) A sealing belt for a dryer in a machine for supporting a material web, comprising:

a flexible woven metal screen:

the woven metal screen comprising metal filaments running in a longitudinal direction, the metal filaments crossing one another so as to form interstices; and

a filler which at least partially fills the interstices to form a fluid impermeable screen, wherein said fluid impermeable screen is structured as a sealing belt for a dryer device to support a material web.

46. (New) A belt for a material web producing machine, comprising: a plurality of long-chain strength supports composed of a metallic material and arranged to form interstices: and

a filler at least partially filling the interstices to make said belt fluid impermeable, wherein said fluid impermeable screen is structured as a sealing belt for a dryer device to support a material web.

47. (New) The belt of claim 39, wherein, prior to a curing of said filler, a

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portion of said filler is scraped from at least one surface of said fluid impermeable belt to expose a least a portion of said metal filaments.

- 48. (New) The belt of claim 39, wherein, prior to a curing of said filler, a portion of said filler is scraped from at least one surface of said fluid impermeable belt to provide a smooth surface, and, after said curing of said filler, said smooth surface is ground to expose a least a portion of said metal filaments.
- 49. (New) The belt of claim 39, wherein, after a curing of said filler, a portion of said filler is ground from at least one surface of said fluid impermeable belt to expose a least a portion of said metal filaments.
- 50. (New) The belt of claim 39, wherein, after filling the interstices, at least a portion of said metal filaments are exposed on at least one surface of said fluid impermeable belt, and the filler is subsequently cured.